Joining Data Sheet PB230-20



Pressing P \ PL \ PLS

Heating press

Press settings	
Upper platen temperature	170 °C
Lower platen temperature	170 °C
Temperature gauge setting	170 °C
Curing time in press	13 min.
Pressure	3 bar
Film	TC-67 - Black PU film
Cement	_8

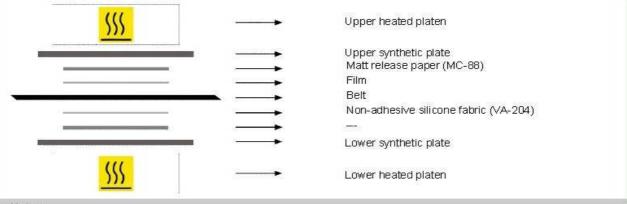
1. Use the KM330 themometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



- Allow the cooling cycle to be completed before removing the belt from the press.
- 3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.

 A periodical inspection of the thermostats is recommended, to make sure they function correctly.

· Layout of components



• Notes

Upon request, the joint can have reinforced film.

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